

## Very Narrow Aisle Forklift

Used Very Narrow Aisle Forklift Escondido - Warehousing solutions often focus on layout and space saving solutions in order to cut down on costly square footage and decrease travel time required to transport goods throughout the warehouse and loading dock areas. Narrow aisles need specific solutions to allow goods to be accessed and stored properly. More space can be given to storage as less space is needed for accessing the aisle. Warehouse optimization consists of warehouse configurations. Warehouse Optimization Implementing very narrow aisle warehouse optimization is a huge benefit of warehouse optimization. One of the most important benefits is the increased storage space. Since very narrow forklift trucks have been designed to take up significantly less space, warehouse aisle widths can be reduced to half the width needed by traditional forklifts. Many very narrow aisle forklifts offer greater stack height capability which further increases the storage capacity per square foot. This means that costs are decreased because less warehouse space is necessary for the same amount of stock than if a standard aisle configuration were used. Square footage is costly in urban areas and any way to reduce warehousing costs can save a company money. Warehouse storage can be increased up to eighty percent with careful planning when a narrow aisle width configuration is utilized. This warehouse design creates more rack faces and increased product access. Since greater quantities of products are situated in a more accessible area, there is less travel time needed for gathering and storing items. Very narrow aisle layouts and narrow aisle layouts are popular for warehouses. Narrow aisles are measured as those that use fewer than eleven feet of aisle width. Very narrow aisles usually use an aisle width of approximately 6.5 feet across. Either of these widths drastically increases storage potential. Standard forklifts can have issues with turning in these aisle widths. These challenges are met by using very narrow forklifts to gain access and complete tasks. It is necessary to know the dimensions of the aisle when selecting a forklift for a certain job. It is important to have the correct aisle dimensions before forklift shopping to avoid securing a machine that won't fit its' intended location. Finally, it is critical that any utilities, posts or columns are taken into account before settling on a specific narrow aisle forklift design as these may affect access to aisles by some forklifts or prevent warehouse optimization. Very Narrow Aisle Forklift Trucks As these units are mostly powered by electricity, rechargeable batteries are popular for very narrow aisle forklifts. These very narrow aisle trucks are more commonly available as stand-up riders, which helps increase productivity and operator comfort. The most popular kinds of very narrow aisle forklift trucks include turret or swing-mast, end-control riders, order pickers and reach trucks. Reach Forklift Trucks Developed as a kind of rider stacker forklift, the reach forklift trucks can be configured for narrow aisle locations. The reach trucks developed their name from their forward-reaching actions to get a load. There are two types of reach trucks: the moving mast and the moving carriage. The moving carriage works by raising and lowering the carriage and the driver. The moving mast works by raising and lowering the forks along the mast, while the operator stays at ground level. The moving reach truck is typically considered the safest out of the two kinds of reach trucks. Reach trucks utilize a pantograph system that is a jointed framework design enabling the driver to place and reach loads without moving the forklift. Order Pickers Order pickers have been designed and developed specifically for use in picking orders from high, typically hard-to-reach racks. Order pickers are specific for lighter stock items that can be lifted by hand. They lift the operator up to reach the goods by identifying and choosing certain items to create an order. End-Control Riders End-control riders can pick up loads along the floor level and transport goods horizontally instead of transporting items over heights. Turret or Swing-Mast Forklift Swing-mast or turret very narrow aisle forklifts feature an articulating swivel mast that pivots. Pallets can be set on either the right or left side of the forklift due to the machine's ability to use its' swinging mast. Guided Very Narrow Aisle Trucks Very narrow aisle forklift trucks can be guided by rail or wire down the aisles. Since the forklift truck is guided, the chance of colliding with racks while traversing down the aisles is very low. For rail-guided systems, a

series of rails are installed into the floor, on both sides of the aisle, and run along the floor for the length of the aisle, curving around the end of the aisle. The forklift is fitted with special wheel guides that slide into the rails, preventing the forklift from moving outside the rail guards. The wire-guidance system requires that the wires be installed into the floor, along the center of the aisle. The wire-guides function similarly to the rail systems except the forklift has a wire-guide system to prevent the machine from traveling where it is not supposed to.

**Work Site Considerations** Certain essential considerations need to be dealt with before using a narrow aisle configuration. The floor and the rack construction needs to be evaluated to avoid any issues since the very narrow aisle units have extremely high racking systems. Four specific areas need to be perfectly prepared before a racking system can be implemented including a level floor, plumb racks, any floor cracks need to be repaired and the floor's load capacity must be accurate. These locations need to be maintained and monitored continuously.

**Level Floor** Due to the racking system height, any minor floor slope can gravely impact how plumb the racks are, particularly over time if loads are placed and removed repeatedly on the racks. The height of the racking system means that any minute floor slope can have a negative impact on how straight the racks are, especially over time when loads are continually removed and placed on the racks. Without a level floor foundation, the rack stability could be compromised.

**Crack Repair** When cracks in the floor are spotted, they should be assessed and, when necessary, repaired immediately. Cracks may affect the floor's level and, when they are approximately 3/8 inches wide, will need to be properly filled with a material at least as hard as the surrounding floor.

**Floor Load Capacity** The floor should meet certain minimum requirements before considering a narrow aisle configuration. Minimum flooring requirements include concrete measuring three thousand psi and rebar distributed evenly three to four inches below the surface. Depending on the configuration and load requirements, extra reinforcements may be necessary.

**Plumb Racks** The racking system is essential to the whole process and needs to be installed properly. If installed improperly, there is a great chance of rack failure. Every rack needs to be plumb to ensure a safe system and work environment. If necessary, rack shims should be used to ensure the racks are plumb within 1 inch at the 30 foot height of the racks. If the above measures are not taken or are improperly implemented, it is likely to cause a racking failure. Such failure is likely to result in costly damage to goods, the warehouse facility, forklifts and, worst of all, employees could be significantly injured or even killed. Due to these potential problems, the most significant part of creating a narrow aisle configuration for warehousing optimization is the initial measurements.